



340 PLASTOFIX 1K PLASTIC ADHENSION PROMOTER

Technical Data Sheet No 109



VOC compliant with the regulations

1K Plastic adhesion promoter

Excellent filling properties

Easy to apply

Excellent mechanical properties

General Technical Description



Ready to use
No thinner addition

Air dry
5 - 10min / 23°C (73°F)

Surface

Exterior plastic parts of a car

HB Body Polyester Fillers

BODY 950 UNDERBODY COATING

U 951 AUTO FLEX

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application: An Adhesion promoter

2 passes »» Apply in thin layers over sanded areas plastic surfaces to enhance primer adhesion



Compliant Spray gun
1.2 – 1.4 mm
2-3 bar (29-44psi)
inlet pressure
2x coats = 5-10µm
(0.2 - 0.4mil)

Flash Point:
4°C / 40°F

Specific Gravity:
0.90 g/cm³

Solid Content (No thinner):
12% Weight

VOC (2004/42/EC)
This product is a special refinishing product based on its ingredients and its properties. The maximum VOC content in this category is 850 g/L. The VOC content in the ready for use form of this product is 800 g/L.
2004/42/IIB(a)(850)800

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Application only with the recommended solvents
- It can also be used by countries that do not adopt the VOC legislation.
- Do not use at temperatures below 15°C (59°F).

Storage Shelf life:

- Store in a cool place (+5°C - 25°C) (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



HVLP Spray gun
1.3 mm
2 bar (29psi)
inlet pressure



Air drying :
5-10 min @ 23°C (73°F)



HB BODY Fillers
HB BODY Top Coats

Theoretical Coverage:
30 - 35 m² / l at 10 micron (0.4mil)
dry film thickness

Cleaning of equipment:
Clean after final use with
Body 740 ACRYL NORMAL



Always wear protective equipment



Follow the application instructions mentioned in this TDS

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

Issue 5 / 2018, January 2018